

24012002-i - Battery Lifting Beam Handle Installation Instructions

Tools Required:

- Drill
- 7/32" Drill bit
- Ratchet
- 7/16" and 3/4" Sockets
- 3/4" End wrench
- Clamp

Notes:

- ① Refer to kit part # 24012002 for the complete bill of materials supplied.



BATTERY LIFTING BEAM HANDLE AS INSTALLED

IMPORTANT:

- **Read and understand these instructions completely before starting this procedure.**
- **BHS recommends only one (1) handle be installed on each lifting beam.**

1. Assemble handle kit components finger tight.
See Figure 1.



FIGURE 1

2. Place handle on beam flush with end and bottom of beam and clamp into position.
See Figure 2.



FIGURE 2

3. Drill a 7/32" pilot hole 3/4" deep in the center of each mounting hole of left and right support brackets (6 places). See Figure 3.

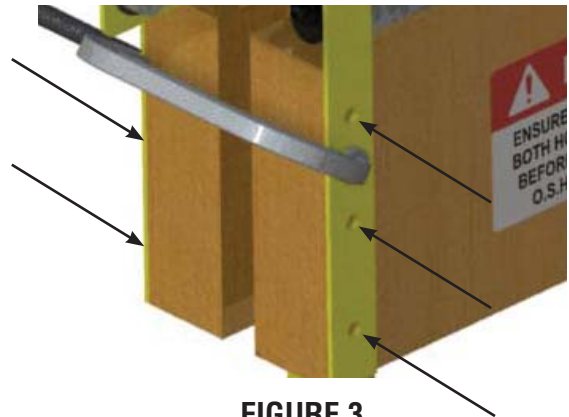


FIGURE 3

4. Install and tighten the supplied lag bolts.
See Figure 4.
5. Tighten the 1/2" bolt and remove clamp.



FIGURE 4